



Technical Specifications

Welding Process	Input Power	Rated Output 40% Duty Cycle	Welding Amperage Range	Max. Open Circuit Voltage	Input at Rated Output, 50/60 Hz.			Dimensions in (mm)	Weight lb (kg)
					A	KVA	KW		
Stick	127 VAC	130 A @ 23 V	30 A - 130 A	78 VAC	43	5.4	3.8	H: 11.3 (295) W: 6.1 (155) L: 16.9 (430)	Net: 15.4 (7.0) Ship: 23.8 (10.8)
	220 VAC	200 A @ 26 V	30 A - 200 A		48	10.9	6.7		
TIG	127 VAC	130 A @ 15 V	30 A - 130 A		32	4.2	2.8		
	220 VAC	200 A @ 18 V	30 A - 200 A		32	7.2	4.2		

Process:

- Stick (SMAW)
- TIG (GTAW)

Applications:

- Stick (SMAW-DC) suitable of 1.6 to 4.0 mm (1/16" to 5/32") E7018, E6013 E6010, E6011 and Stainless Steel
- TIG (GTAW-DC) Mostly for stainless steel, scratch starts amperages capacity is enough for tungsten electrode diameters of 0.040" and 1/6".

What's included:

- Strap to carry on the shoulder.
- Input power cable.
- Set welding cables (with ground clamp, electrode holder and quick connectors).
- Owner manual, maintenance guide, parts list and warranty policy.

Applications:

- Small Welding jobshops.
- Home and Farm practices.
- Automotive mechanic shops.
- School and light Maintenance



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**Technical Specifications****Advantages:**

- Electronic current control that allows a precisely use of the welding current.
- INVERTER technology power supply.
Compact, lightweight and easy for carrying, comes complete with the strap shoulder.
- Protection against overheating, which prevents damage to the equipment due to abuse of the duty cycle.
- Cooling system with fan on demand
- Dual supply voltage 127/220 V AC +/- 10% (automatic configuration according to present voltage).
- Digital process selector.
- Power light indicator.
- Led light of process SMAW/GMAW
- Led light for thermal protection.
- Led light of supply voltage present.



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